

Date: Monday, 18/08/2008 3:38:25 PM
User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	REPLACEMENT WINDOW KIT(FITS LH & RH)	
Job Number :	41328	Part Number :	D022714011	
Estimate Number :	12241	Drawing Number :	N/A	
P.O. Number :		Project Number :	N/A	
This Issue :	18/08/2008	Drawing Revision :	N/A	
Prsht Rev. :	NC	Material :		
First Issue :	/ /	Due Date :	08/09/2008	Qty: 2 Um: Each
Previous Run :	35518	Type :	SMALL /MED FAB	
Written By :				
Checked & Approved By :	<u>JLD 08.8.18</u>			
Comment :	Est. A 05.03.22 New issue KJ/JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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JLD 08.8.28



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D022-714-011 CHG001

Soc/64/64

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2126	Seal
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Comment: Qty.: 1.0000 f(s)/Unit Total : 2.0000 f(s)
Seal 13.83 14PMD

Pick: Packing Kit

Qty Part Number Description Batch

1 D2126-0830 Seal B335251

SC

4.0	D33171	Window
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Crew Window, R22

Pick: Packing Kit

Qty Part Number Description Batch

1 D3317-1 Window B335513

8/9/4

SL

5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

Soc/04/04/02

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:38:26 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT WINDOW KIT(FITS LH & RH)

Job Number: 41328

Part Number: D022714011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D022-714-011

Identify and Stock

Location: *Draft*

JS 08/09/04 *(12)*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/10 *JS*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-09-5

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries